

# GE Mining Industrea

**Equipment safety bulletin:** 33712

**Subject:** Grader Canopy

**Affected equipment:** Certain graders

Date of this bulletin 3/5/2016

Prepared for: Industry

Prepared by: Ross Stutchbury



GE Industrea Thornton  
02 40148500

GE Industrea Emerald  
07 4982 0066

GRADER: CANOPY

**Summary: Canopy support structure**

It has been established that an internal tube that locates and supports the rear of the FOPS/ROPS canopy has not been installed in the graders identified below.

The grader design as tested against *AS2294-1997 Earth Moving Machinery – Protective Structures (FOPS) and Falling – Object Protective Structures (FOPS)* included this internal tube.



Internal tube location

The following graders are affected:

Serial Number	Plant No
Grader 36	GR001
Grader 37	GD002
Grader 38	GD19

**Action: Rectification**

A suitable re-work of the chassis support structure has been engineered. This involves fabrication work to include the tube following which the vehicle driver protection system will be in compliance with the original FOPS/ROPS design.

GE recommends that the prescribed rectification work be scheduled to be undertaken at the next available opportunity.

**Logistics:** Please contact GE Mining to make arrangements for rectification.

Product Manager Ross Stutchbury 0418776402

Workshop VSL Dave Leggett 0448375705

The intention of this bulletin is to inform you of GE Mining's recommendations in respect of the matters identified in this bulletin.